



List 316

EXOTAP® VC-10 VPO-POT, DIN Overall Length

SPIRAL POINT	VC10	V	C/SP	0°	PACKED 1 PIECE
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EDP		Thread Size	Thread Limit	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Number of Flutes
				L (Inch)	Lc (Inch)	L1 (Inch)	d (Inch)	k (Inch)	lk (Inch)	
31601108	●	1/4 - 20 UNC	H3	3.140	0.598	1.181	0.255	0.191	0.313	3
31601208	●	1/4 - 20 UNC	H5	3.140	0.598	1.181	0.255	0.191	0.313	3
31601308	●	1/4 - 28 UNF	H3	3.140	0.598	1.181	0.255	0.191	0.313	3
31601408	●	1/4 - 28 UNF	H4	3.140	0.598	1.181	0.255	0.191	0.313	3
31601508	●	5/16 - 18 UNC	H3	3.540	0.665	1.378	0.318	0.238	0.375	3
31601608	●	5/16 - 18 UNC	H5	3.540	0.665	1.378	0.318	0.238	0.375	3
31601708	●	5/16 - 24 UNF	H3	3.540	0.665	1.378	0.318	0.238	0.375	3
31601808	●	5/16 - 24 UNF	H4	3.540	0.665	1.378	0.318	0.238	0.375	3
31601908	●	3/8 - 16 UNC	H3	3.930	0.752	1.535	0.381	0.286	0.438	3
31602008	●	3/8 - 16 UNC	H5	3.930	0.752	1.535	0.381	0.286	0.438	3
31602108	●	3/8 - 24 UNF	H3	3.540	0.752	1.535	0.381	0.286	0.438	3
31602208	●	3/8 - 24 UNF	H4	3.540	0.752	1.535	0.381	0.286	0.438	3
31602308	●	7/16 - 14 UNC	H3	3.930	0.858	1.291	0.323	0.242	0.406	3
31602408	●	7/16 - 14 UNC	H5	3.930	0.858	1.291	0.323	0.242	0.406	3
31602508	●	7/16 - 20 UNF	H3	3.930	0.858	1.291	0.323	0.242	0.406	3
31602608	●	7/16 - 20 UNF	H5	3.930	0.858	1.291	0.323	0.242	0.406	3
31602708	●	1/2 - 13 UNC	H3	4.330	0.921	1.354	0.367	0.275	0.438	3
31602808	●	1/2 - 13 UNC	H5	4.330	0.921	1.354	0.367	0.275	0.438	3
31602908	●	1/2 - 20 UNF	H3	3.930	0.921	1.354	0.367	0.275	0.438	3
31603008	●	1/2 - 20 UNF	H5	3.930	0.921	1.354	0.367	0.275	0.438	3
31603108	●	9/16 - 12 UNC	H3	4.330	1.000	1.472	0.429	0.322	0.500	3
31603208	●	9/16 - 12 UNC	H5	4.330	1.000	1.472	0.429	0.322	0.500	3
31603308	●	9/16 - 18 UNF	H3	3.930	1.000	1.472	0.429	0.322	0.500	3
31603408	●	9/16 - 18 UNF	H5	3.930	1.000	1.472	0.429	0.322	0.500	3
31603508	●	5/8 - 11 UNC	H3	4.330	1.091	1.563	0.480	0.360	0.563	3
31603608	●	5/8 - 11 UNC	H5	4.330	1.091	1.563	0.480	0.360	0.563	3
31603708	●	5/8 - 18 UNF	H3	3.930	1.091	1.563	0.480	0.360	0.563	3
31603808	●	5/8 - 18 UNF	H5	3.930	1.091	1.563	0.480	0.360	0.563	3
31603908	●	3/4 - 10 UNC	H3	4.920	1.201	1.713	0.590	0.442	0.688	4
31605008	●	3/4 - 10 UNC	H5	4.920	1.201	1.713	0.590	0.442	0.688	4
31604008	●	3/4 - 16 UNF	H3	4.330	1.201	1.713	0.590	0.442	0.688	4
31604108	●	3/4 - 16 UNF	H5	4.330	1.201	1.713	0.590	0.442	0.688	4
31604208	●	7/8 - 9 UNC	H4	5.510	1.335	1.886	0.697	0.523	0.750	4
31604308	●	7/8 - 9 UNC	H6	5.510	1.335	1.886	0.697	0.523	0.750	4
31604408	●	7/8 - 14 UNF	H4	4.920	1.335	1.886	0.697	0.523	0.750	4
31604508	●	7/8 - 14 UNF	H6	4.920	1.335	1.886	0.697	0.523	0.750	4
31604608	●	1 - 8 UNC	H4	6.290	1.500	2.091	0.800	0.600	0.813	4
31604708	●	1 - 8 UNC	H6	6.290	1.500	2.091	0.800	0.600	0.813	4
31604808	●	1 - 12 UNF	H4	5.510	1.500	2.091	0.800	0.600	0.813	4
31604908	●	1 - 12 UNF	H6	5.510	1.500	2.091	0.800	0.600	0.813	4

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H						
Steel					Stainless Steel				Non-Ferrous		HRSA		Hardened Steel						
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium							
Low	Medium	High			300	400	17-4 PH		6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1045	1065	4140	4340														
1018	1045	1065		⊙	○														
				15-30 SFM	10-25 SFM														

○ Good ⊙ Best

